

Thin Film Precision Chip Resistor (AR Series)



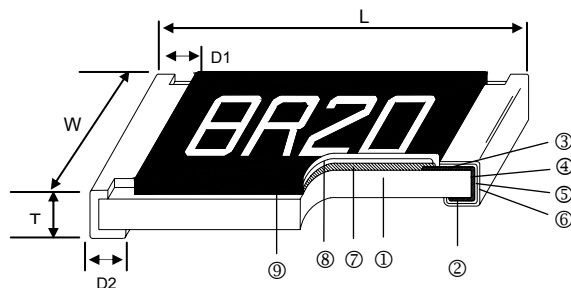
■ Features

- Advanced thin film technology
- Very tight tolerance down to $\pm 0.01\%$
- Extremely low TCR down to $\pm 2\text{PPM}/^\circ\text{C}$
- Wide resistance range 1ohm ~ 3Mega ohm
- Miniature size 0201 available

■ Applications

- Medical Equipment
- Testing / Measurement Equipment
- Printer Equipment
- Automatic Equipment Controller
- Converters
- Communication Device, Cell Phone, GPS, PDA

■ Construction



① Alumina Substrate	④ Edge Electrode (NiCr)	⑦ Resistor Layer (NiCr)
② Bottom Electrode (Ag)	⑤ Barrier Layer (Ni)	⑧ Overcoat (Epoxy)
③ Top Electrode (Ag)	⑥ External Electrode (Sn)	⑨ Marking

■ Dimensions

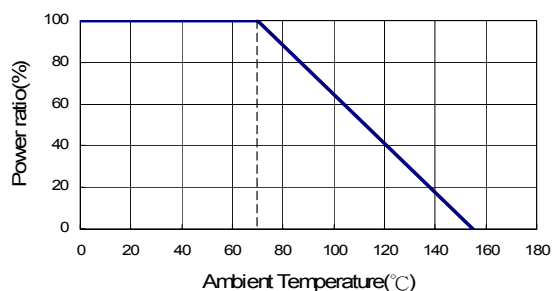
Unit: mm

Type	Size (Inch)	L	W	T	D1	D2	Weight (g) (1000pcs)
AR01	0201	0.58 $\pm$ 0.05	0.29 $\pm$ 0.05	0.23 $\pm$ 0.05	0.12 $\pm$ 0.05	0.15 $\pm$ 0.05	0.14
AR02	0402	1.00 $\pm$ 0.05	0.50 $\pm$ 0.05	0.30 $\pm$ 0.05	0.20 $\pm$ 0.10	0.20 $\pm$ 0.10	0.54
AR03	0603	1.55 $\pm$ 0.10	0.80 $\pm$ 0.10	0.45 $\pm$ 0.10	0.30 $\pm$ 0.20	0.30 $\pm$ 0.20	1.83
AR05	0805	2.00 $\pm$ 0.15	1.25 $\pm$ 0.15	0.55 $\pm$ 0.10	0.30 $\pm$ 0.20	0.40 $\pm$ 0.20	4.71
AR06	1206	3.05 $\pm$ 0.15	1.55 $\pm$ 0.15	0.55 $\pm$ 0.10	0.42 $\pm$ 0.20	0.35 $\pm$ 0.25	9.02
AR13	1210	3.10 $\pm$ 0.15	2.40 $\pm$ 0.15	0.55 $\pm$ 0.10	0.40 $\pm$ 0.20	0.55 $\pm$ 0.25	10
AR10	2010	4.90 $\pm$ 0.15	2.40 $\pm$ 0.15	0.55 $\pm$ 0.10	0.60 $\pm$ 0.30	0.50 $\pm$ 0.25	23.61
AR12	2512	6.30 $\pm$ 0.15	3.10 $\pm$ 0.15	0.55 $\pm$ 0.10	0.60 $\pm$ 0.30	0.50 $\pm$ 0.25	38.06

■ Part Numbering

AR	03	T	T	B	Y	1001	N
Product Type	Dimensions (L×W)	Resistance Tolerance	Packaging Code	TCR (PPM/°C)	Power Rating	Resistance	Marking Code
	01: 0201 02: 0402 03: 0603 05: 0805 06: 1206 13: 1210 10: 2010 12: 2512	T: $\pm 0.01\%$ A: $\pm 0.05\%$ B: $\pm 0.1\%$ C: $\pm 0.25\%$ D: $\pm 0.5\%$ F: $\pm 1\%$	T: Taping Reel B: Bulk	X: ± 2 O: ± 3 S: ± 5 B: ± 10 N: ± 15 C: ± 25 D: ± 50	: Standard Y: 1/16W X: 1/10W W: 1/8W M: 1/6W P: 1/5W V: 1/4W O: 1/3W U: 1/2W Q: 3/4W T: 1W	0010: 1Ω 4R70: 4.7Ω 1001: 1KΩ 1004: 1MΩ	: Standard Marking for E96 / E24 N: No Marking

■ Derating Curve



■ Standard Electrical Specifications

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range					TCR (PPM/°C)
					±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR01 (0201)	1/32W	-55 ~ +155°C	15V	30V	—					±25
					49.9Ω - 4.99KΩ					±50
AR02 (0402)	1/16W	-55 ~ +155°C	25V	50V	49.9Ω - 12KΩ	10Ω - 255KΩ	4.7Ω - 511KΩ			±25 ±50
AR03 (0603)	1/16W	-55 ~ +155°C	50V	100V	4.7Ω - 332KΩ	4.7Ω - 1MΩ	1Ω - 1MΩ			±25 ±50
AR05 (0805)	1/10W	-55 ~ +155°C	100V	200V	4.7Ω - 1MΩ	4.7Ω - 2MΩ	1Ω - 2MΩ			±25 ±50
AR06 (1206)	1/8W	-55 ~ +155°C	150V	300V	4.7Ω - 1MΩ	4.7Ω - 2.49MΩ	1Ω - 2.49MΩ			±25 ±50
AR13 (1210)	1/4W									
AR10 (2010)	1/4W									
AR12 (2512)	1/2W	-55 ~ +155°C	150V	300V	4.7Ω - 1MΩ	4.7Ω - 3MΩ	1Ω - 3MΩ			±25 ±50

■ Lower Resistance: 1~10Ω

■ Special Electrical Specifications

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range						TCR (PPM/°C)
					±0.01%	±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR02 (0402)	1/16W	-55 ~ +155°C	25V	50V	49.9Ω - 4.99KΩ			—			±2 ±3
					49.9Ω - 4.99KΩ						±5
					49.9Ω - 12KΩ		49.9Ω - 60KΩ			±10	
							49.9Ω -69.8KΩ			±15	
AR03 (0603)	1/16W	-55 ~ +155°C	50V	100V	24.9Ω - 15KΩ			—			±2 ±3
					24.9Ω - 15KΩ						±5
					24.9Ω - 100KΩ	4.7Ω- 332KΩ	4.7Ω - 511KΩ			±10 ±15	
AR05 (0805)	1/10W	-55 ~ +155°C	100V	200V	24.9Ω - 30KΩ			—			±2 ±3
					24.9Ω - 30KΩ						±5
					24.9Ω - 200KΩ	4.7Ω – 1MΩ			±10 ±15		
AR06 (1206)	1/8W	-55 ~ +155°C	150V	300V	24.9Ω - 49.9KΩ			—			±2 ±3
					24.9Ω - 49.9KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ			±10 ±15		
AR13 (1210)	1/ 4W	-55 ~ +155°C	150V	300V	24.9Ω - 49.9KΩ			—			±2 ±3
					24.9Ω - 49.9KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ			±10 ±15		
AR10 (2010)	1/4W	-55 ~ +155°C	150V	300V	24.9Ω - 100KΩ			—			±2 ±3
					24.9Ω - 100KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ			±10 ±15		
AR12 (2512)	1/2W	-55 ~ +155°C	150V	300V	24.9Ω - 100KΩ			—			±2 ±3
					24.9Ω - 100KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ			±10 ±15		

High Power Rating Electrical Specifications

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range						TCR (PPM/°C)
					±0.01%	±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR03 (0603)	1/10W	-55 ~ +155°C	75V	150V	24.9Ω - 15KΩ			—			±2 ±3
					24.9Ω - 15KΩ						±5
					24.9Ω - 100KΩ	4.7Ω - 332KΩ	4.7Ω - 332KΩ			±10 ±15	
	4.7Ω -1MΩ			±25 ±50							
	1/6W	-55 ~ +155°C	100V	150V	—	10Ω - 332KΩ					±25 ±50
AR05 (0805)	1/8W	-55 ~ +155°C	150V	300V	24.9Ω - 30KΩ			—			±2 ±3
					24.9Ω - 30KΩ						±5
					24.9Ω - 200KΩ	4.7Ω -511KΩ	4.7Ω -511KΩ			±10	
							4.7Ω - 1MΩ			±15	
		1/4W	-55 ~ +155°C	150V	300V	—	10Ω - 499KΩ				
AR06 (1206)	1/4W	-55 ~ +155°C	200V	400V	24.9Ω - 49.9KΩ			—			±2 ±3
					24.9Ω - 49.9KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ			±10 ±15 ±25 ±50		
	1/3W	-55 ~ +155°C	200V	400V		—	10Ω ~1MΩ				
AR13 (1210)	1/ 3W	-55 ~ +155°C	200V	400V	24.9Ω – 49.9KΩ			—			±2 ±3
					24.9Ω – 49.9KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ			±10 ±15 ±25 ±50		
AR10(2010)	1/3W	-55 ~ +155°C	200V	400V		24.9Ω - 49.9KΩ			—		
					24.9Ω - 49.9KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ			±10 ±15 ±25 ±50		
AR12(2512)	3/4W	-55 ~ +155°C	200V	400V		24.9Ω - 2KΩ	4.7Ω – 2KΩ		1Ω – 2KΩ		
		1W	-55 ~ +155°C	200V	400V	—		4.7Ω – 100Ω	1Ω – 100Ω		

 Operating Voltage= $\sqrt{P \cdot R}$ or Max. operating voltage listed above, whichever is lower.

 Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$ or Max. overload voltage listed above, whichever is lower.

■Viking is capable of manufacturing the optional spec based on customer's requirement.

(Lower Resistance: 1~10Ω ; High Power Rating)

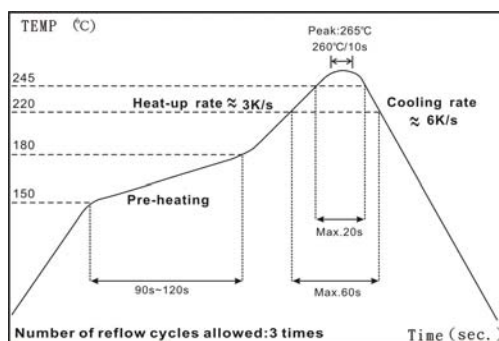
■Environmental Characteristics

Item	Requirement		Test Method
	Tol. ≤ 0.05%	Tol. > 0.05%	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.		MIL-STD-202 Method 304 +25/-55/+25/+125/+25°C
Short Time Overload	ΔR±0.05%	ΔR±0.2%	JIS-C-5201-1 5.5 RCWV*2.5 or Max. overload voltage whichever is lower for 5 seconds
	ΔR±0.2% for high power rating		
Insulation Resistance	>1000 MΩ		MIL-STD-202 Method 302 Apply 100V _{DC} for 1 minute
Endurance	ΔR±0.05%	ΔR±0.2%	MIL-STD-202 Method 108A 70±2°C, RCWV for 1000 hrs with 1.5 hrs “ON” and 0.5 hrs “OFF”
	>7kΩ ΔR±0.5%		
	ΔR±0.5% for high power rating		
Damp Heat with Load	ΔR±0.05%	ΔR±0.3%	MIL-STD-202 Method 103B 40±2°C, 90~95% R.H. RCWV for 1000 hrs with 1.5 hrs “ON” and 0.5 hrs “OFF”
	ΔR±0.5% for high power rating		
Bending Strength	ΔR±0.05%	ΔR±0.2%	JIS-C-5201-1 6.1.4 Bending amplitude 3 mm for 10 seconds
Solderability	95% min. coverage		MIL-STD-202 Method 208H 245±5°C for 3 seconds
Resistance to Soldering Heat	ΔR±0.05%	ΔR±0.2%	MIL-STD-202 Method 210E 260±5°C for 10 seconds
Dielectric Withstand Voltage	By Type		MIL-STD-202 Method 301 Max. overload voltage for 1 minute
Thermal Shock	ΔR±0.05%	ΔR±0.25%	MIL-STD-202 Method 107G -55°C ~150°C, 100 cycles
Low Temperature Operation	ΔR±0.05%	ΔR±0.2%	JIS-C-5201-1 7.1 1 hour, -65°C, followed by 45 minutes of RCWV
	ΔR±0.5% for high power rating		

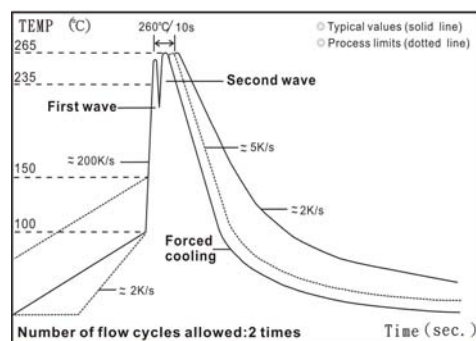
RCWV(Rated continuous working voltage)= $\sqrt{P \cdot R}$ or Max. Operating voltage whichever is lower

■ Storage Temperature: $25 \pm 3^\circ\text{C}$; Humidity $< 80\% \text{RH}$

■Soldering Condition



IR Reflow Soldering



Wave Soldering (Flow Soldering)

- (1) Time of IR reflow soldering at maximum temperature point 260°C : 10s
- (2) Time of wave soldering at maximum temperature point 260°C : 10s
- (3) Time of soldering iron at maximum temperature point 410°C : 5s

■ Marking

0603 3digit marking


 3digit marking for Example: 14C=13K7 Ω 13C=13K3 Ω

 68B=4K99 Ω 68X=49.9 Ω

Marking Table

Code	E96		Code	E96		Code	E96		Code	E96	
01	100		25	178		49	316		73	562	
02	102		26	182		50	324		74	576	
03	105		27	187		51	332		75	590	
04	107		28	191		52	340		76	604	
05	110		29	196		53	348		77	619	
06	113		30	200		54	357		78	634	
07	115		31	205		55	365		79	649	
08	118		32	210		56	374		80	665	
09	121		33	215		57	383		81	681	
10	124		34	221		58	392		82	698	
11	127		35	226		59	402		83	715	
12	130		36	232		60	412		84	732	
13	133		37	237		61	422		85	750	
14	137		38	243		62	432		86	768	
15	140		39	249		63	442		87	787	
16	143		40	255		64	453		88	806	
17	147		41	261		65	464		89	825	
18	150		42	267		66	475		90	845	
19	154		43	274		67	487		91	866	
20	158		44	280		68	499		92	887	
21	162		45	287		69	511		93	909	
22	165		46	294		70	523		94	931	
23	169		47	301		71	536		95	953	
24	174		48	309		72	549		96	976	
Code	A	B	C	D	E	F	G	H	X	Y	Z
Multiplier	10 ⁰	10 ¹	10 ²	10 ³	10 ⁴	10 ⁵	10 ⁶	10 ⁷	10 ⁻¹	10 ⁻²	10 ⁻³

0603 3digit marking for E24

 Example: 101=100 Ω 102=1K Ω

E24	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91
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0805~2512 4digit marking

Example

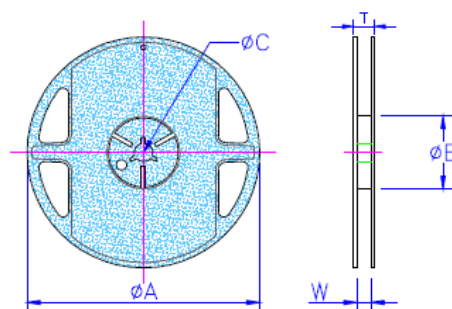
Resistance	100 Ω	2.2K Ω	10K Ω	49.9K Ω	100K Ω
marking	1000	2201	1002	4992	1003

Packaging

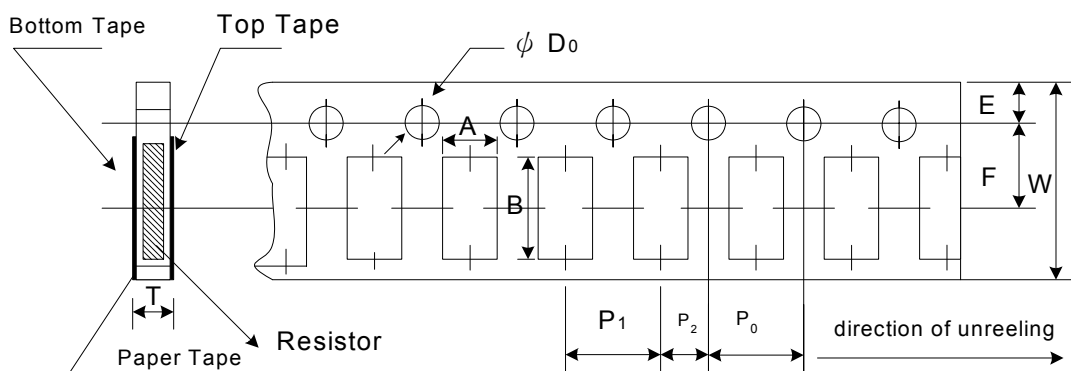
Packing Quantity & Reel Specifications

Unit : mm

Type	ØA	ØB	ØC	W	T	Paper Tape (EA)	Emboss Plastic Tape (EA)
AR01	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	10,000	-
AR02	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	10,000	-
AR03	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
AR05	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
AR06	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
AR13	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
AR10	178.0±1.0	60.0±1.0	13.5±0.7	13.5±1.0	15.5±1.0	-	4,000
AR12	178.0±1.0	60.0±1.0	13.5±0.7	13.5±1.0	15.5±1.0	-	4,000



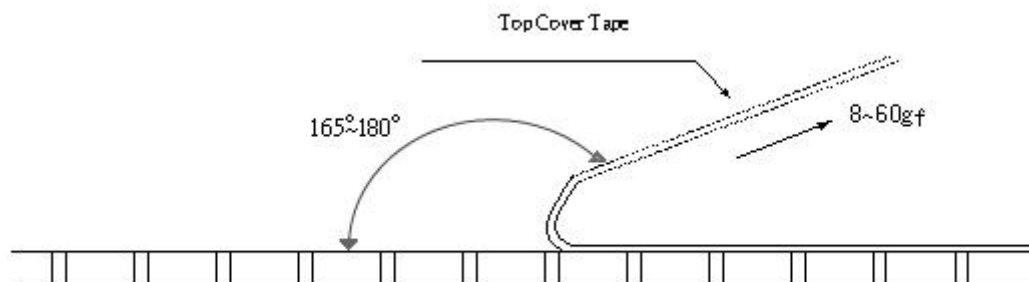
Paper Tape Specifications



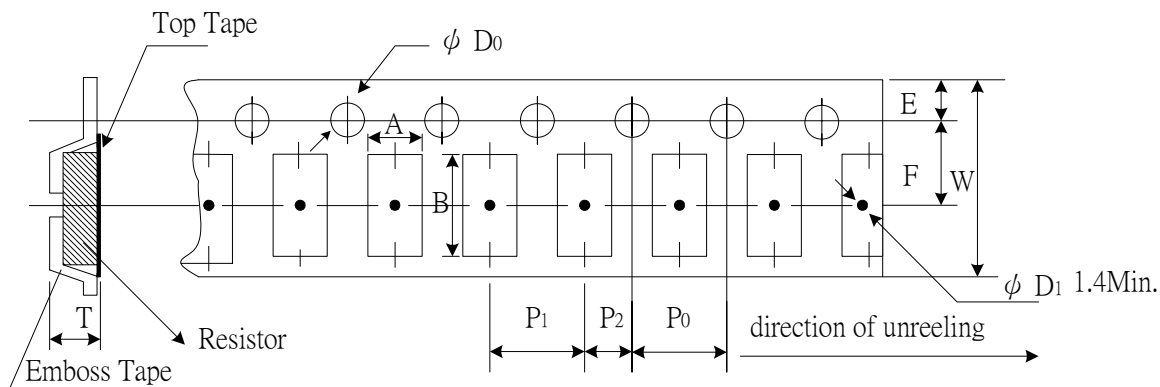
Unit: mm

Type	A	B	W	E	F	P ₀	P ₁	P ₂	ΦD ₀	T
AR01	0.40±0.05	0.70±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.55±0.03	0.42±0.02
AR02	0.70±0.05	1.16±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.55±0.05	0.40±0.03
AR03	1.10±0.05	1.90±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.60±0.03
AR05	1.60±0.05	2.37±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.75±0.05
AR06	2.00±0.05	3.55±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.75±0.05
AR13	2.75±0.05	3.40±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.60±0.10	0.75±0.05

- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 8gf to 60gf



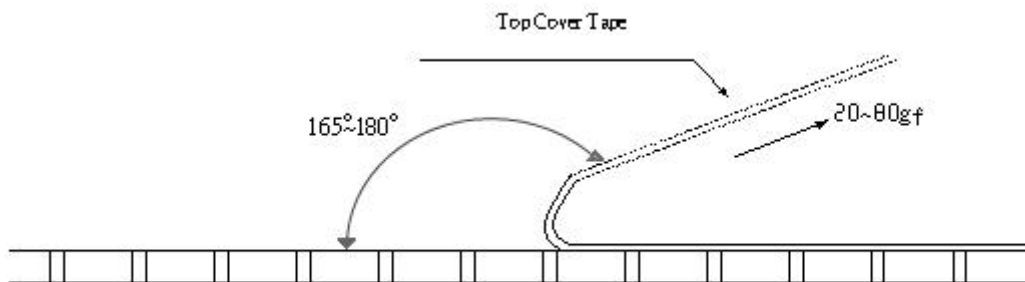
Emboss Plastic Tape Specifications



Unit: mm

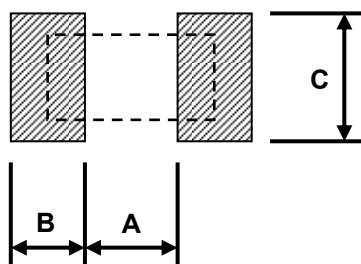
Type	A	B	W	E	F	P ₀	P ₁	P ₂	ØD ₀	T
AR10	2.85±0.10	5.45±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.50±0.10	1.00±0.20
AR12	3.40±0.10	6.65±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.50±0.10	1.00±0.20

- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 20gf to 80gf



■ Recommend Land Pattern

Unit: mm



Type	A	B	C
AR01	0.25	0.30	0.40±0.2
AR02	0.50	0.50	0.60±0.2
AR03	0.80	1.00	0.90±0.2
AR05	1.00	1.00	1.35±0.2
AR06	2.00	1.15	1.70±0.2
AR13	2.00	1.15	2.50±0.2
AR10	3.60	1.40	2.50±0.2
AR12	4.90	1.60	3.10±0.2

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version D3	Jan. 14, 2013	-	- Add resistance range for Special Electrical and High Power Rating Electrical Specifications. - Adjust the mockup.
Version D4	Apr. 10, 2013	-	- Add "RCWV" description in Environment Characteristic Test Method.
Version D5	Oct. 16, 2013	-	- Increase the resistance range of AR05, TCR15 product.
Version D6	Oct. 17, 2014	-	- Correct the specification of top cover tape peel force. - Update the resistance range of AR05 (Standard) to 4.7Ω -1MΩ
Version D7	Apr. 28, 2015	-	- Add TCR ±2ppm and ±3ppm products specification. - Increase the resistance range of the products below: • AR02 and AR03 of Standard Electrical Specifications. • AR02, AR03 and AR05 of Special Electrical Specifications. - Correct the element of Top Electrode.