

Messrs.

Date:

APPROVAL SHEET

Product Name : High Voltage Multilayer Ceramic Chip Capacitors

Part No. : MA Series

Description : Size 0805~2225, C0G(NPO) & X7R, 1~3KVdc

PREPARED BY	APPROVED BY

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SPECIFICATION FOR

HIGH VOLTAGE MULTILAYER CERAMIC CHIP CAPACITORS

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<u>DRAWN BY</u>	<u>CHECKED BY</u>	<u>APPROVED BY</u>
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1. INTRODUCTION

MA Series green type capacitors are manufactured by using green materials without lead and cadmium. These capacitors feature series connection of multi-layer capacitor units in a MLCC to realize high voltage performance. Reliable performances are built-in through exact formulation of dielectric powders, preparation of conductive paste, advanced automatic manufacturing, and strict quality control to assure excellent control in dielectric thickness, electrode integrity, and electrode-to-termination continuity.

2. FEATURES

- a. Special interior design offers high voltage rating in a given case size.
- b. High reliability and stability.
- c. RoHS compliant
- d. HALOGEN compliant

3. APPLICATIONS

- a. DC to DC converter.
- b. High voltage coupling/DC blocking.
- c. Back-lighting inverters.
- d. LAN/WLAN interface.
- e. Modem.
- f. Power supplies.

4. HOW TO ORDER

<u>MA</u>	<u>2220</u>	<u>XR</u>	—	<u>104</u>	<u>K</u>	—	<u>102</u>	<u>ER</u>
<u>PDC Family</u>	<u>Size</u>	<u>Dielectric</u>		<u>Capacitance</u>	<u>Tolerance</u>		<u>Rated voltage</u>	<u>Packaging</u>
	Inch (mm) 0805 (2012) 1206 (3216) 1210 (3225) 1808 (4520) 1812 (4532) 1825 (4563) 2220 (5750) 2225 (5763)	CG: C0G(NPO) XR: X7R		Two significant digits followed by no. of zeros. And R is in place of decimal point. eg.: R47=0.47pF OR5=0.5pF 1R0=1.0pF 100=10x10 ⁰ =10pF	B =±0.1pF C =±0.25pF D =±0.5pF F =±1% G =±2% J =±5% K =±10% M =±20%		Two significant digits followed by no. of zeros. And R is in place of decimal point. 102 = 1000 VDC 202 = 2000 VDC 302 = 3000 VDC	ER: Tape and Reel, Embossed Tape PR: Tape and Reel, Paper Tape No Code: Bulk

5. EXTERNAL DIMENSIONS

Size Inch (mm)	L (mm)	W (mm)	T(mm)	M _B min (mm)
0805 (2012)	2.00±0.20	1.25±0.20	1.45 max.	0.30
1206 (3216)	3.20±0.20	1.60±0.20	1.80 max.	0.30
1210 (3225)	3.20±0.40	2.50±0.30	2.80 max.	0.30
1808 (4520)	4.50±0.40	2.00±0.20	2.20 max.	0.26
1812 (4532)	4.50±0.40	3.20±0.30	2.80 max.	0.26
1825(4563)	4.50±0.40	6.30±0.40	2.80 max.	0.30
2220 (5750)	5.70±0.40	5.00±0.40	2.80 max.	0.30
2225 (5763)	5.70±0.40	6.30±0.40	2.80 max.	0.30

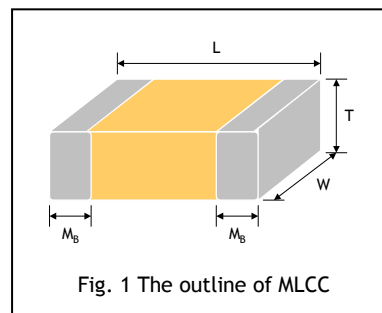


Fig. 1 The outline of MLCC

6. GENERAL ELECTRICAL DATA

Dielectric	C0G(NPO)		X7R	
Size	0805,1206, 1210, 1808, 1812,2211		0805,1206, 1210, 1812, 1808, 1825, 2220, 2225	
Rated voltage (WVDC)	1KV, 2KV, 3KV		1KV, 1.5KV, 2KV, 3KV	
Capacitance range*	1KV	0.5pF ~ 2.2nF	1KV	100pF ~ 100nF
	2KV	1.5pF ~ 1.2nF	2KV	150pF ~ 12nF
	3KV	2.2pF ~ 470pF	3KV	150pF ~ 3.9nF
Capacitance tolerance	Cap≤5pF: B (±0.1pF), C (±0.25pF) 5pF<Cap<10pF: C (±0.25pF), D (±0.5pF) Cap≥10pF: F (±1%), G (±2%), J (±5%),K (±10%)		J (±5%), K (±10%), M (±20%)	
Tan δ*	Cap<30pF: Q≥400+20C Cap≥30pF: Q≥1000		≤2.5%	
Insulation resistance at 500Vdc for 60 seconds	≥100GΩ or R•C≥1000 whichever is smaller		≥10GΩ or R•C≥500Ω•F whichever is smaller	
Operating temperature	-55 to +125℃			
Temperature coefficient	±30ppm / °C		±15%	
Termination	Ag (or Cu)/Ni/Sn (lead-free termination)			

* Measured at the condition of 30~70% related humidity.

C0G(NPO): Apply 1.0±0.2Vrms, 1.0MHz±10% for Cap≤1000pF and 1.0±0.2Vrms, 1.0kHz±10% for Cap>1000pF, 25℃ at ambient temperature

X7R: Apply 1.0±0.2Vrms, 1.0kHz±10%, at 25℃ ambient temperature.

7.CAPACITANCE RANGE

DIELECTRIC		C0G(NP0)												
SIZE		0805	1206			1210			1808			1812		
RATED VOLTAGE (VDC)		1000	1000	2000	3000	1000	2000	3000	1000	2000	3000	1000	2000	3000
Capacitance	0.5pF (0R5)													
	1.0pF (1R0)													
	1.5pF (1R5)													
	1.8pF (1R8)													
	2.2pF (2R2)													
	2.7pF (2R7)													
	3.3pF (3R3)													
	3.9pF (3R9)													
	4.7pF (4R7)													
	5.6pF (5R6)													
	6.8pF (6R8)													
	8.2pF (8R2)													
	10pF (100)													
	12pF (120)													
	15pF (150)													
	18pF (180)													
	22pF (220)													
	27pF (270)													
	33pF (330)													
	39pF (390)													
	47pF (470)													
	56pF (560)													
	68pF (680)													
	82pF (820)													
	100pF (101)													
	120pF (121)													
	150pF (151)													
	180pF (181)													
	220pF (221)													
	270pF (271)													
	330pF (331)													
	390pF (391)													
	470pF (471)													
	560pF (561)													
	680pF (681)													
	820pF (821)													
1,000pF (102)														
1,200pF (122)														
1,500pF (152)														
1,800pF (182)														
2,200pF (222)														
2,700pF (272)														
3,300pF (332)														
3,900pF (392)														
4,700pF (472)														
5,600pF (562)														
6,800pF (682)														
8,200pF (822)														
0.010μF (103)														

DIELECTRIC		C0G(NP0)											
SIZE		1825			2211			2220			2225		
RATED VOLTAGE		1000	2000	3000	4000	5000	6000	1000	2000	3000	1000	2000	3000
Capacitance	1.5pF (1R5)												
	1.8pF (1R8)												
	2.2pF (2R2)												
	2.7pF (2R7)												
	3.3pF (3R3)												
	3.9pF (3R9)												
	4.7pF (4R7)												
	5.6pF (5R6)												
	6.8pF (6R8)												
	8.2pF (8R2)												
	10pF (100)												
	12pF (120)												
	15pF (150)												
	18pF (180)												
	22pF (220)												
	27pF (270)												
	33pF (330)												
	39pF (390)												
	47pF (470)												
	56pF (560)												
	68pF (680)												
	82pF (820)												
	100pF (101)												
	120pF (121)												
	150pF (151)												
	180pF (181)												
	220pF (221)												
	270pF (271)												
	330pF (331)												
	390pF (391)												
	470pF (471)												
	560pF (561)												
	680pF (681)												
	820pF (821)												
	1,000pF (102)												
	1,200pF (122)												
	1,500pF (152)												
	1,800pF (182)												
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	3,300pF (332)												
	3,900pF (392)												
	4,700pF (472)												
	5,600pF (562)												
	6,800pF (682)												
	8,200pF (822)												
	0.010μF (103)												
	0.012μF (123)												

DIELECTRIC		X7R										
SIZE		0805	1206		1210		1808			1812		
RATED VOLTAGE (VDC)		1000	1000	2000	1000	2000	1000	2000	3000	1000	2000	3000
Capacitance	100pF (101)											
	120pF (121)											
	150pF (151)											
	180pF (181)											
	220pF (221)											
	270pF (271)											
	330pF (331)											
	390pF (391)											
	470pF (471)											
	560pF (561)											
	680pF (681)											
	820pF (821)											
	1,000pF (102)											
	1,200pF (122)											
	1,500pF (152)											
	1,800pF (182)											
	2,200pF (222)											
	2,700pF (272)											
	3,300pF (332)											
	3,900pF (392)											
	4,700pF (472)											
	5,600pF (562)											
	6,800pF (682)											
	8,200pF (822)											
	0.010μF (103)											
	0.012μF (123)											
	0.015μF (153)											
	0.018μF (183)											
	0.022μF (223)											
	0.027μF (273)											
	0.033μF (333)											
	0.039μF (393)											

DIELECTRIC		X7R								
SIZE		1825			2220			2225		
RATED VOLTAGE(VDC)		1000	2000	3000	1000	2000	3000	1000	2000	3000
Capacitance	1,000pF (102)									
	1,200pF (122)									
	1,500pF (152)									
	1,800pF (182)									
	2,200pF (222)									
	2,700pF (272)									
	3,300pF (332)									
	3,900pF (392)									
	4,700pF (472)									
	5,600pF (562)									
	6,800pF (682)									
	8,200pF (822)									
	0.010μF (103)									
	0.012μF (123)									
	0.015μF (153)									
	0.018μF (183)									
	0.022μF (223)									
	0.027μF (273)									
	0.033μF (333)									
	0.039μF (393)									
	0.047μF (473)									
	0.056μF (563)									
	0.068μF (683)									
	0.082μF (823)									
	0.10μF (104)									

8. PACKAGE DIMENSION AND QUANTITY

Size	Thickness (mm)	Paper tape		Plastic tape	
		7" reel	13" reel	7" reel	13" reel
0805 (2012)	0.80±0.10	4K	15k	-	-
1206 (3216)	0.80±0.10	4k	15k	-	-
	0.95±0.10	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	-
1210 (3225)	0.95±0.10	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	-
	2.00±0.20	-	-	1k	-
1808 (4520)	2.50±0.30	-	-	1k	-
	1.25±0.10	-	-	2k	-
	1.40±0.15	-	-	2k	-
	1.60±0.20	-	-	2k	-
1812 (4532)	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	3k
	1.60±0.20	-	-	1k	-
	1.25±0.10	-	-	1k	-
1825 (4563)	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
2220 (5750)	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
2225 (5763)	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-

Unit: pieces

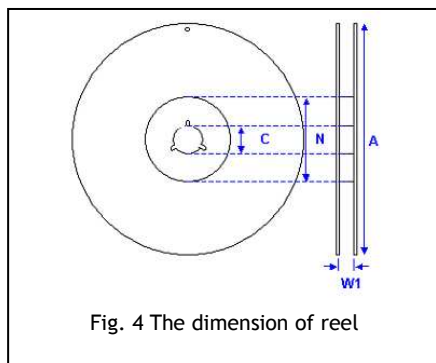
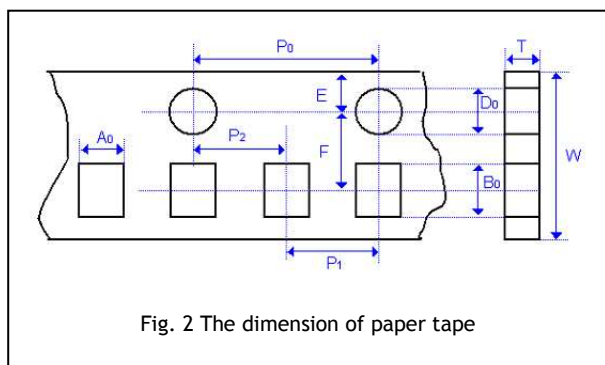


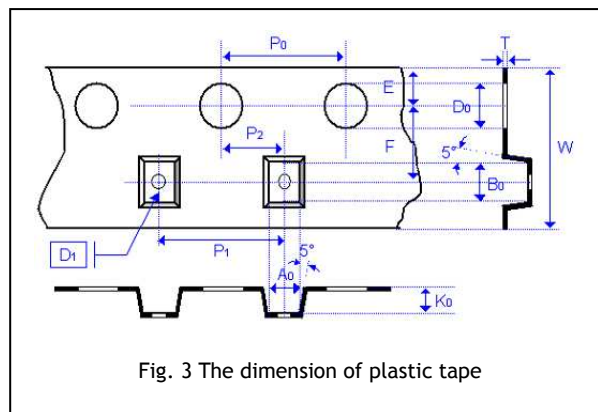
Fig. 4 The dimension of reel

Size	0805, 1206, 1210, 1812			1808, 1812, 1825, 2220, 2225
Reel size	7"	10"	13"	7"
C	13.0+0.5/-0.2	13.0+0.5/-0.2	13.0+0.5/-0.2	13.0+0.5/-0.2
W ₁	8.4+1.5/-0	8.4+1.5/-0	8.4+1.5/-0	12.4+2.0/-0
A	178.0±0.10	250.0±1.0	330.0±1.0	178.0±0.10
N	60.5±1.0	100.0±1.0	100±1.0	60.5±1.0

8-1. CARDBOARD TAPE DIMESIONS



8-2. EMBOSSED TAPE DIMENSIONS



Size	0805	1206			1210		1808	
Chip Thickness	0.80±0.10	0.80±0.10	0.95±0.10 1.25±0.10	1.60±0.20 1.60+0.3/-0.1	0.95±0.10 1.25±0.10 1.60±0.20 2.00±0.20	2.50±0.30	1.25±0.10 1.40±0.15 1.60±0.20	2.00±0.20
A ₀	1.50±0.10	2.00±0.10	<2.00	<2.00	<3.05	<3.10	<2.50	<2.50
B ₀	2.30±0.10	3.50±0.10	<3.60	<3.70	<3.80	<4.00	<5.30	<5.30
T	0.95±0.05	0.95±0.05	0.23±0.05	0.23±0.05	0.23±0.05	0.23±0.05	0.25±0.05	0.25±0.05
K ₀	-	-	<2.50	<2.50	<2.50	<3.50	<2.50	<2.50
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	12.0±0.20	12.0±0.20
P ₀	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.100	4.00±0.10	4.00±0.10	4.00±0.10
10xP ₀	40.00±0.20	40.0±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.0±0.20	40.0±0.20	40.0±0.20
P ₁	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
P ₂	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D ₀	1.55±0.05	1.50±0.05	1.50±0.10/-0	1.50±0.10/-0	1.50±0.10/-0	1.50±0.10/-0	1.50±0.10/-0	1.50±0.10/-0
D ₁	-	-	1.00±0.10	1.00±0.10	1.00±0.10	1.00±0.10	1.50±0.10	1.50±0.10
E	1.75±0.05	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10
F	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	5.50±0.05	5.50±0.05

Size	1812		1825		2220		2225	
Chip Thickness	1.25±0.10 1.60±0.20 2.00±0.20	2.50±0.30	2.00±0.20	2.50±0.30	1.40±0.15 1.60±0.20 2.00±0.20	2.50±0.30	2.00±0.20	2.50±0.30
A ₀	<3.90	<3.90	<6.80	<6.80	<5.80	<5.80	<6.80	<6.80
B ₀	<5.30	<5.30	<5.30	<5.30	<6.50	<6.50	<6.50	<6.50
T	0.25±0.05	0.25±0.05	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10
K ₀	<2.50	<3.0	<2.50	<3.10	<2.50	<3.10	<2.50	<3.10
W	12.0±0.20	12.0±0.20	12.0±0.20	12.0±0.20	12.0±0.20	12.0±0.20	12.0±0.20	12.0±0.20
P ₀	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP ₀	40.0±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.0±0.20	40.0±0.20	40.0±0.20	40.0±0.20
P ₁	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P ₂	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D ₀	1.50±0.10/-0.00	1.50±0.10/-0.00	1.50±0.10/-0.00	1.50±0.10/-0.00	1.50±0.10/-0.00	1.50±0.10/-0.00	1.50±0.10/-0	1.50±0.10/-0
D ₁	1.50±0.10	1.50±/-0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±/-0.1	1.75±0.1	1.75±0.10	1.75±0.1	1.75±0.10	1.75±0.10	1.75±0.10
F	5.50±0.05	5.50±/-0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05

9.APPLICATION NOTES

STORAGE

To prevent the damage of solderability of terminations, the following storage conditions are recommended:

Indoors under 5 ~ 40°C and 20% ~ 70% RH.

No harmful gases containing sulfuric acid, ammonia, hydrogen sulfide or chlorine.

Packaging should not be opened until the capacitors are required for use. If opened, the pack should be re-sealed as soon as is practicable. Taped product should be stored out of direct sunlight, which might promote deterioration in tape or adhesion performance. The capacitors should be used within 6 months and checked the solderability before use.

HANDLING

Chip capacitors are dense, hard, brittle, and abrasive materials. They are liable to suffer mechanical damage, in the form of cracks or chips. Chip Capacitors should be handled with care to avoid contamination or damage. To use vacuum or plastic tweezers to pick up or plastic tweezers is recommended for manual placement. Tape and reeled packages are suitable for automatic pick and placement machine.

PREHEAT

In order to minimize the risk of thermal shock during soldering, a carefully controlled preheat is required. The rate of preheat should not exceed 4°C per second and the final preheat temperature should be within 100°C of the soldering temperature for small chips such as 0603, 0805 and 1206, within 50°C of the soldering temperature for bigger chips such as 1210, 1808, 1812, 1825, 2220 and 2225, etc.

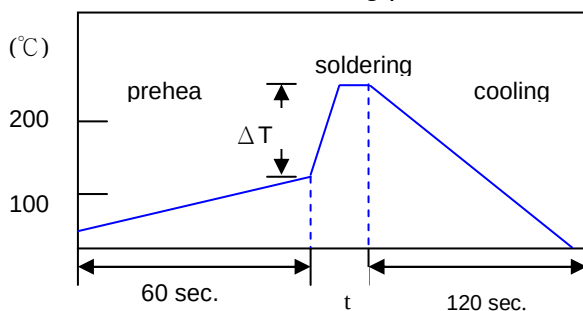
SOLDERING

Use mildly activated rosin RA and RMA fluxes do not use activated flux. The amount of solder in each solder joint should be controlled to prevent the damage of chip capacitors caused by the stress between solder, chips, and substrate.

Hand soldering with temperature-controlled iron not exceeding 30 watts and diameter of tip less than 1.2 mm is recommended, tip of iron should not contact the ceramic body directly, and the temperature of iron should be set to not more than 260°C.

For bigger chips such as 1210, 1808, 1812, 2220 and 2225, etc. wave soldering and hand soldering are no recommended.

Recommended soldering profiles as following:



Soldering	Solder Temp.(T)	Soldering Time (t)
Reflow	235 – 260 °C	< 15 sec.
Wave	230 – 260 °C	< 5 sec.

Chip Size	Δ T
0603, 0805, 1206	100 °C
1210, 1808, 1812, 1825, 2220, 2225	50 °C

COOLING

After soldering, cool the chips and the substrate gradually to room temperature. Natural cooling in air is recommended to minimize stress in the solder joint. A cooling rate not exceeding 4°C per second should be used when forced cooling is necessary.

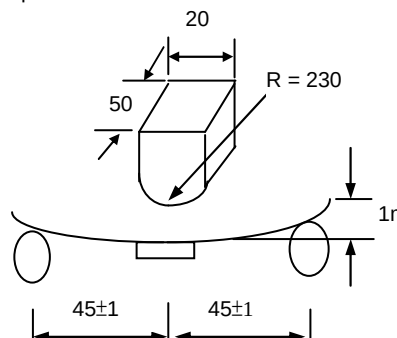
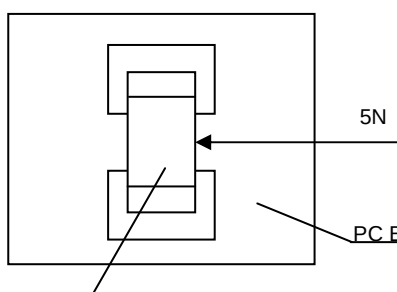
CLEANING

All flux residues must be removed by using suitable electronic-grade vapor-cleaning solvents to eliminate contamination that could cause electrolytic surface corrosion. Good results can be obtained by using ultrasonic cleaning of the solvent. The choice of the proper system is depends upon many factors such as component mix, flux, and solder paste and assembly method. The ability of the cleaning system to remove flux residues and contamination from under the chips is very important.

10. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements															
1.	Visual and Mechanical	---	* No remarkable defect. * Dimensions to conform to individual specification sheet.															
2.	Capacitance	Class I: C0G(NP0)	* Shall not exceed the limits given in the detailed spec.															
3.	Q/ D.F. (Dissipation Factor)	Cap≤1000pF, 1.0±0.2Vrms, 1MHz±10% Cap>1000pF, 1.0±0.2Vrms, 1KHz±10% Class II: (X7R) 1.0±0.2Vrms, 1kHz±10%	C0G(NP0): Cap≥30pF, Q≥1000; Cap<30pF, Q≥400+20C X7R: ≤2.5%															
4.	Temperature Coefficient	With no electrical load. <table><tr><th>T.C.</th><th>Operating Temp</th></tr><tr><td>C0G(NP0)</td><td>-55~125°C at 25°C</td></tr><tr><td>X7R</td><td>-55~125°C at 25°C</td></tr></table>	T.C.	Operating Temp	C0G(NP0)	-55~125°C at 25°C	X7R	-55~125°C at 25°C	<table><tr><th>T.C.</th><th>Capacitance Change</th></tr><tr><td>C0G(NP0)</td><td>Within ±30ppm/°C</td></tr><tr><td>X7R</td><td>Within ±15%</td></tr></table>	T.C.	Capacitance Change	C0G(NP0)	Within ±30ppm/°C	X7R	Within ±15%			
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T.C.	Capacitance Change																	
C0G(NP0)	Within ±30ppm/°C																	
X7R	Within ±15%																	
5.	Insulation Resistance	* To apply voltage at 500VDC for 60 sec.	Class I C0G(NP0) : ≥100GΩ or RxC≥1000Ω-F whichever is smaller. Class II (X7R) : ≥10GΩ or RxC≥500Ω-F whichever is smaller.															
6.	Dielectric Strength	* To apply voltage: 1.2 times of UR * Duration: 1 to 5 sec.	* No evidence of damage or flashover during test. * For 0805 EIA size series 1KV : Blow & equal 500VDC no flashover turn out.															
7.	Solderability	* Solder temperature: 235±5°C * Dipping time: 5±0.5 sec.	75% min. coverage of all metalized area.															
8.	Resistance to Soldering Heat	* Solder temperature: 260±5°C * Dipping time: 10±1 sec * Preheating: 120 to 150°C for 1 minute before immerse the capacitor in a eutectic solder. * Before initial measurement (Class II only): Perform 150+0/-10°C for 1 hr and then set for 48±4 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2hrs (Class I) or 48±4 hrs (Class II).	* No remarkable damage. * Cap change: C0G(NP0): within ±2.5% or ±0.25pF whichever is larger. X7R: within ±7.5% * 25% max. leaching on each edge.															
9.	Temperature Cycle	* Conduct the five cycles according to the temperatures and time. <table><tr><th>Step</th><th>Temp. (°C)</th><th>Time (min.)</th></tr><tr><td>1</td><td>Min. operating temp. +0/-3</td><td>30±3</td></tr><tr><td>2</td><td>Room temp.</td><td>2~3</td></tr><tr><td>3</td><td>Max. operating temp. +3/-0</td><td>30±3</td></tr><tr><td>4</td><td>Room temp.</td><td>2~3</td></tr></table> * Before initial measurement (Class II only): Perform 150+0/-10°C for 1 hr and then set for 48±4 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).	Step	Temp. (°C)	Time (min.)	1	Min. operating temp. +0/-3	30±3	2	Room temp.	2~3	3	Max. operating temp. +3/-0	30±3	4	Room temp.	2~3	* No remarkable damage. * Cap change : C0G(NP0): within ±2.5% or ±0.25pF whichever is larger. X7R: within ±15% * Q/D.F.: C0G(NP0): ≤2.0 × Initial requirement X7R: ≤1.5 × Initial requirement * I.R.≥ 0.25 × initial requirement
Step	Temp. (°C)	Time (min.)																
1	Min. operating temp. +0/-3	30±3																
2	Room temp.	2~3																
3	Max. operating temp. +3/-0	30±3																
4	Room temp.	2~3																
10.	Humidity (Damp Heat) Steady State	* Test temp.: 40±2°C * Humidity: 90~95% RH * Test time: 500+24/-0hrs. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).	* No remarkable damage. * Cap change: C0G(NP0) within ±5% or ±2pF whichever is larger X7R within ±15% * Q/D.F Value: C0G(NP0): Cap≥30pF :Q≥350 10pF≤Cap<30pF :Q≥275+2.5C Cap<10pF :Q≥200+10C X7R: ≤7.0% * I.R.: ≥1GΩ or RxC≥50Ω-F whichever is smaller.															

10.RELIABILITY TEST CONDITIONS AND REQUIREMENTS (Cont.)

No.	Item	Test Condition	Requirements												
11.	High Temperature Load (Endurance)	* Test temp.: NP0, X7R: 125±3℃ * To apply voltage: 120% of rated voltage. Exception item: <table><thead><tr><th>U_R</th><th>Size</th><th>Cap</th><th>Voltage</th></tr></thead><tbody><tr><td>2000V</td><td>1210</td><td>≥ 222</td><td rowspan="3">1.1 times of U_R</td></tr><tr><td rowspan="2">3000V</td><td>1825</td><td rowspan="2">≥ 472</td></tr><tr><td>2220 2225</td></tr></tbody></table> * Test time: 1000+24/-0 hrs. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II). * No remarkable damage. * Cap change: NP0: within ±3% or ±3pF whichever is larger. X7R: within ±20% * Q/D.F value: NP0: Cap≥30pF :Q≥350 10pF≤Cap<30pF :Q≥275+2.5C Cap<10pF :Q≥200+10C X7R: ≤7.0% * I.R.: ≥10V, ≥1GΩ or RxC≥50Ω-F whichever is smaller.	U _R	Size	Cap	Voltage	2000V	1210	≥ 222	1.1 times of U _R	3000V	1825	≥ 472	2220 2225	
U _R	Size	Cap	Voltage												
2000V	1210	≥ 222	1.1 times of U _R												
3000V	1825	≥ 472													
	2220 2225														
12.	Resistance to Flexure of Substrate	* The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm per second until the deflection becomes 1 mm.  * No remarkable damage. * Cap change : C0G(NP0) : within ±10% X7R : within ±12.5% (This capacitance change means the change of capacitance under specified flexure of substrate from the capacitance measured before the test.)													
13.	Adhesive Strength of Termination	* Capacitors mounted on a substrate. A force of 5N applied perpendicular to the place of substrate and parallel the line joining the center of terminations for 10±1 sec.  * No remarkable damage or removal of the terminations.													